

**UNITED STATES PATENT AND TRADEMARK OFFICE**  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 6,719,882 B2  
DATED : April 13, 2004  
INVENTOR(S) : Vijayendran et al.

Page 1 of 3

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Delete Fig. 4 and replace with attached.

Column 17,

Lines 1-24, delete Table 6 and replace with Table 6 below:

**Table 6. Summary Results of Internal Bond Strengths.**

No.	Soy/PF Ratio	Resin Content %	Hot-pressing		Panel Density PcF	Performance	
			Temp., °F	Time, In		Aver. IB psi	Std. Dev. IB psi
0	0/100	4.5	370	4.5	48.0	63.3	16.3
1	25/75	3.5	340	3.5	45.9	14.0	14.1
2	25/75	4.5	370	4.5	48.8	48.7	18.9
3	28/76	5.5	400	6.5	48.0	93.6	11.0
4	35/65	3.5	340	5.5	47.8	54.3	6.8
5	35/65	4.5	400	3.5	49.0	36.8	12.0
6	35/65	5.5	340	4.5	48.2	48.3	10.9
7	45/55	3.5	400	4.5	48.0	40.5	11.9
8	45/55	4.5	340	5.5	48.6	41.7	13.4
9	46/66	5.5	370	3.5	46.9	12.6	11.7
AVER. IB	K1	52.1	36.2	34.6	21.1		
	K2	48.4	42.4	38.5	45.8		
	K3	31.6	51.4	58.9	63.2		
Range		20.6	16.2	22.3	42.0		
---		3rd	4th	2nd	1st		

Column 19,

Table 7, IB, "11.36" should read -- 11.3 --;

Table 7, MOE, "578500" should read -- 587500 --; and

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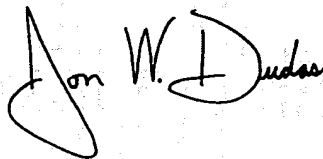
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 21,

Line 55, "materiel" should read -- material --.

Signed and Sealed this

Twenty-first Day of February, 2006

A handwritten signature in black ink, appearing to read "Jon W. Dudas". The signature is stylized with a large, looped initial "J" and a distinct "D".

JON W. DUDAS  
*Director of the United States Patent and Trademark Office*

**Figure 4. Process Variables vs. Board Properties**

